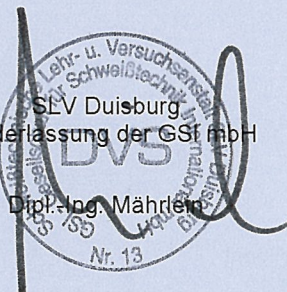
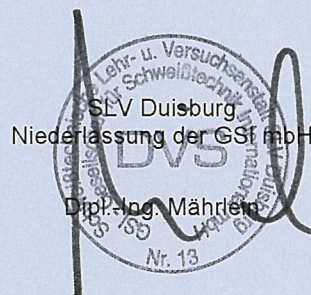


Schweißtechnische Lehr- und Versuchsanstalt SLV Duisburg - Niederlassung der GSI mbH
Certificate Class E

Qualification of the manufacturer for welding steel structures according to DIN 18800-7: 2008-11

It is hereby certified that the firm	Ventilatorenfabrik Oelde GmbH
have at one's disposal in the welding plant	59302 Oelde, Robert-Schuman-Ring 21
the required personnel and equipment to carry out welding works for manufacturing load bearing steel structures in the following fields of application:	
Standards/Regulations	DIN 18800-7 DIN V 4133 Dimension area I
Welding Processes (Reference no. acc. to DIN EN ISO 4063)	111 – Manual metal arc welding (metal arc welding with covered electrode) 135 – Metal active gas welding, partly mechanized 136 – Tubular cored metal arc welding with active gas shield, partly mechanized 141 – Tungsten inert gas welding 121 – Submerged arc welding with wire electrode, fully mechanized
Parent Metals	S235, S275, S355 according to the relevant edition of the Bauregelliste S690Q, S960QL according to DIN EN 10025 13CrMo4-5, 16Mo3 according to DIN EN 10028 1.4404, 1.4462, 1.4571 according to DIN EN 10088
Extensions/Restrictions	S690Q, S960QL, 13CrMo4-5, 16Mo3, 1.4404, 1.4462 and 1.4571. not in the field of construction products.
Responsible Welding Coordinator (Surname, First name, Date of birth, Qualification)	Dipl.-Ing. Kupka, Ivo, born 1962-06-08, SFI (DVS)
Deputy (Surname, First name, Date of birth, Qualification)	not applicable
Remarks	on the reserve
Period of validity	from 2009-06-14 to 2012-06-14
Number of certificate	2009.0077
issued on	2009-10-01 Klotzki/wa
Manager of the Certification Body (Name/Signature/Seal)	 Dipl.-Ing. Mährlein
General requirements see reverse	



General requirements

1. Before carry-out welding works this certificate – either as certified copy or photo copy – shall be submitted to the competent authorities issuing the building permit.
2. For advertising or other purposes this certificate may only be duplicated or published in full. The wording of the advertising material shall not be in contradiction to this certificate.
3. If the welding coordinator(s) mentioned in this certificate is (are) not longer with the company or if there are changes in the welding process or in essential parts of the facilities necessary for the welding works, the certification body has to be informed. If considered necessary a new plant inspection of the company will take place.
4. In case of doubt regarding the qualification of the company, an inspection and check-ups in the plant by the certification body without prior announcement are being reserved.
5. This certificate may be withdrawn at any time and with immediate effect without compensation supplement or modified if the conditions under which this certificate has been issued have changed or if the requirements laid down in this certificate have not been adhered to.
6. At least two months before expiry, a new application has to be submitted to the certification body if the qualification should be certified once more.

Remarks:

The assumptions for performing qualification tests of welders and operators acc. to element 1310 does exist for:
Mr. Ivo Kupka

The conditions of the respective valid welding procedure qualification tests for fine grain steel S690Q, S960QL, 13CrMo4-5, 16Mo3 and 1.4462 and for the process 121 must obtained during fabrication and shall be verified by regular (minimum 1x yearly) production qualification tests.

For assistance of welding coordinator is qualified:

Peter Löffler	born 1954-03-29	SFM (DVS)
Detlef Kuntze	born 1961-11-20	SFM (DVS)
Rainer Funke	born 1965-03-01	SFM (DVS)

CC.:

1. Applicant
(Original)
2. Principal Building Inspection Authority of the State
(if wanted)
3. Appropriate Branch of the Eisenbahn-Bundesamt
(only if Ril 804 applies)
4. File

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